



CUSTOMER TECHNICAL MEMO # 286

Subject ecoWALL 225 Manufacturing drawings for Structurally Glazed

Mullions

Date: 16th February 2017

Author: Product Development Team

We are very pleased to advise we have prepared new manufacturing pages for the preparation of structurally glazed Mullions, along with Head and Transom preparations when using structurally glazed Mullions for ecoWALL 225 single and double glazed framing options.

Please find attached all new relevant pages to be replaced or added to your existing Tech Manuals. Please ensure your printer is set to double sided printing to assist in updating your Tech manuals.

ecoWALL 225 Flush Glazed Framing

Contents Page: Manufacturing Drawings - Text added

Page 1.0: Tech Manual Release notes updated

Page 3.6.20 to 3.6.29: Structural Mullion Manufacturing Drawings added

Should you have any questions please do not hesitate to contact your local Alspec Area Manager or Sales Office.





ALSPEC ALUMINIUM SYSTEMS

TECHNICAL MANUAL

ecoWALL 225 FLUSH GLAZED FRAMING

CONTENTS Continued

	3.4.7	Typical jamb and split mullion details – Single glazed	
	3.4.8	Typical jamb and split mullion details – Structurally glazed	
	3.4.9	Typical 45mm door jamb detail	
3.6		FACTURING DRAWINGS	
	3.6.1	Typical jamb preparation	
	3.6.2	Typical jamb preparation for transoms	
	3.6.3	Typical mullion preparation	
	3.6.4	Typical mullion preparation for transoms	
	3.6.5	Typical mullion preparation	
	3.6.6	Typical mullion preparation for transoms	(() 1
	3.6.7	Face glazing bead preparation - Transoms	
	3.6.8	Transom drainage preparation	
	3.6.9	Typical jamb preparation – Internal glaze	
	3.6.10	Typical jamb preparation for transoms – Internal glaze	
	3.6.11	Typical male mullion preparation – Internal glaze	
		Typical male mullion preparation for transoms – Internal glaze	
		Typical female mullion preparation – Internal glaze	
		Typical female mullion preparation for transoms – Internal glaz	е
		Transom drainage preparation – Internal glaze	
		Transom sealing detail	
		Sub head preparation and set out	
		Sub head and sub head bracket arrangement	
		Sub sill preparation	
		Typical S.G. structural male mullion preparation	
	3.6.21	Typical S.G. structural female mullion preparation	
	3.6.22		
		Typical transom preparation with S.G. structural mullions	
		Typical sill preparation with S.G. structural mullions	
		Typical D.G. structural male mullion preparation	
		Typical D.G. structural female mullion preparation	
	3.6.27	• •	
		Typical transom preparation with D.G. structural mullions	
	3.6.29	Typical sill preparation with D.G. Structural mullions	
3.7	CL AZII	NG DETAILS	
3.7	3.7.1	Glazing details double glazed	
	3.7.1	Glazing details – with ECO115 glazing adaptor	
	3.7.3	Glazing details – with ECO114 glazing adaptor Structural Glazing details – with ECO115 glazing adaptor	
	3.7.4	Structural Glazing details — with ECOTTS glazing adaptor	
4.0	CARE	AND MAINTENANCE	
7.0	OAIL		

ALSPEC ALUMINIUM SYSTEMS

TECHNICAL MANUAL

ecoWALL 225 FLUSH GLAZED FRAMING

Section 1.0

TECHNICAL MANUAL RELEASE NOTES

This page is intended to record all changes to the **ecoWALL 225 FLUSH GLAZED FRAMING** technical manual pages. It is therefore critical that all changes are recorded in the below AMENDMENTS box prior to release to our customer.

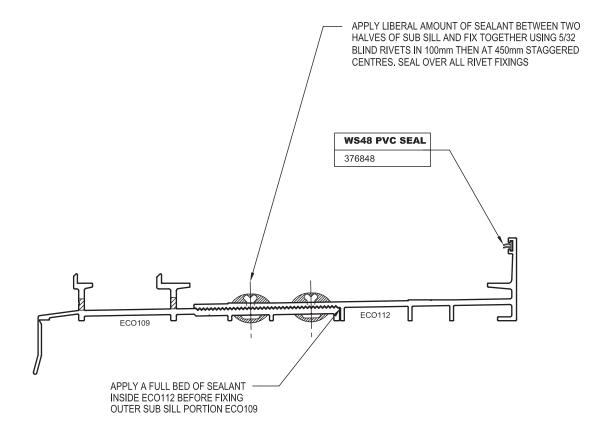
Changes or additions to this manual will be itemised with a brief description and date when the amendments were made.

It is important that a copy of the page be issued with the update and inserted as the first page in the customers technical manual.

DATE	AMENDMENT DESCRIPTION	REMOVE PAGE	INSERT NEW PAGE
01 / 03 / 2010	Technical manual initial release	~	~
04 / 02 / 2014	Technical manual revised and updated for reprint	AII	AII
01 / 02 / 2017	Contents page amended	~	~
01 / 02 / 2017	Technical manual release notes page amended	1.0	1.0
01 / 02 / 2017	Manufacturing pages added	~	3.6.20 - 3.6.29



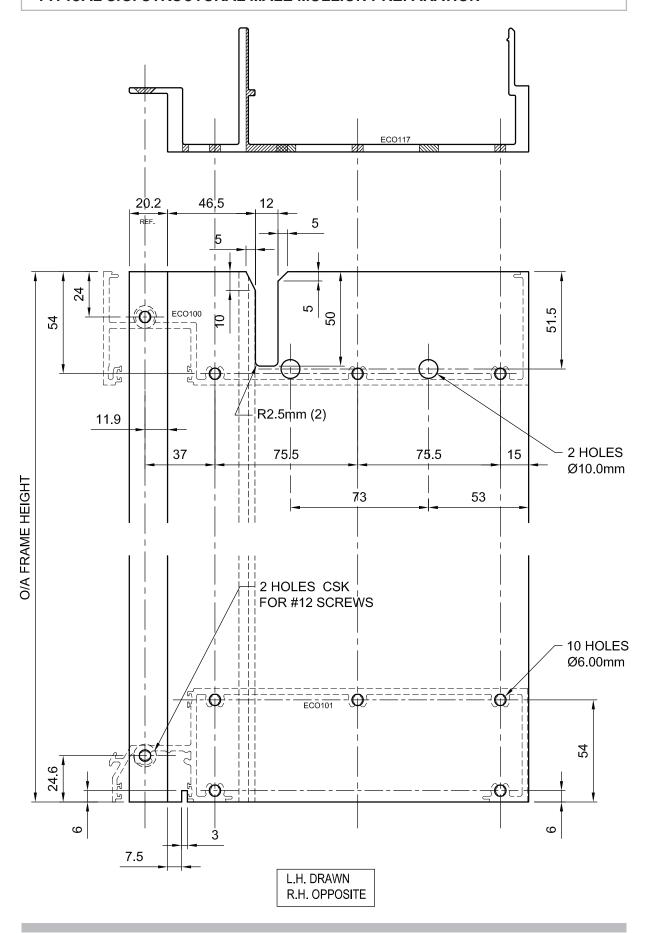
SUB SILL PREPARATION



HALF SCALE

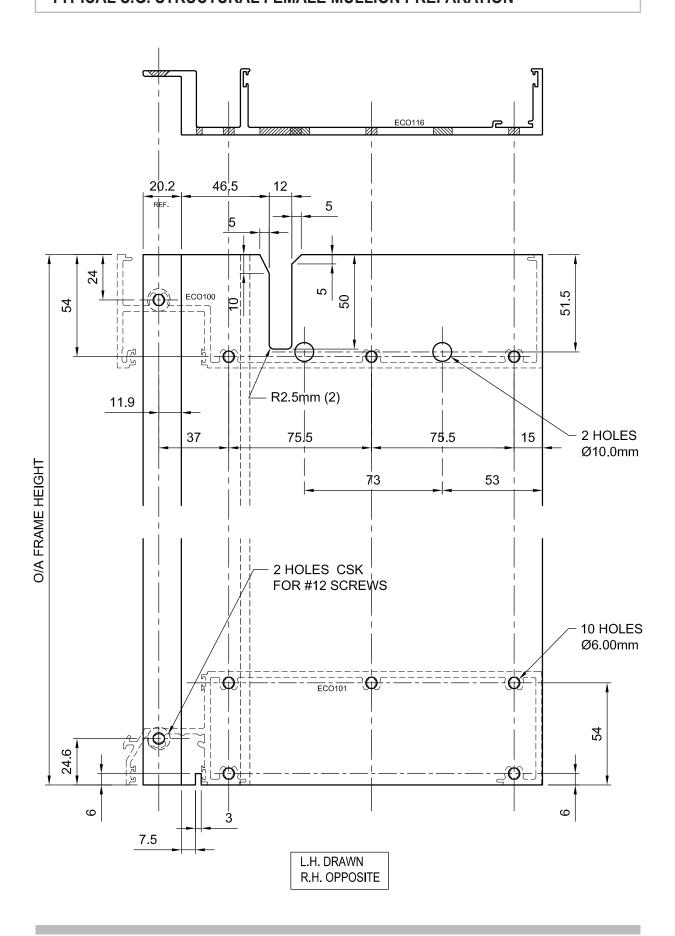


TYPICAL S.G. STRUCTURAL MALE MULLION PREPARATION



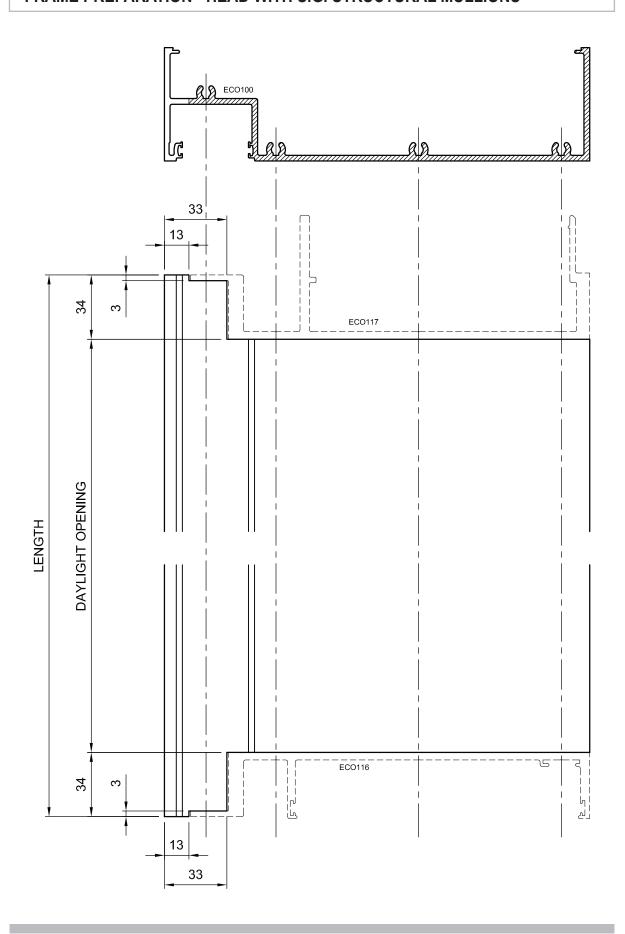


TYPICAL S.G. STRUCTURAL FEMALE MULLION PREPARATION



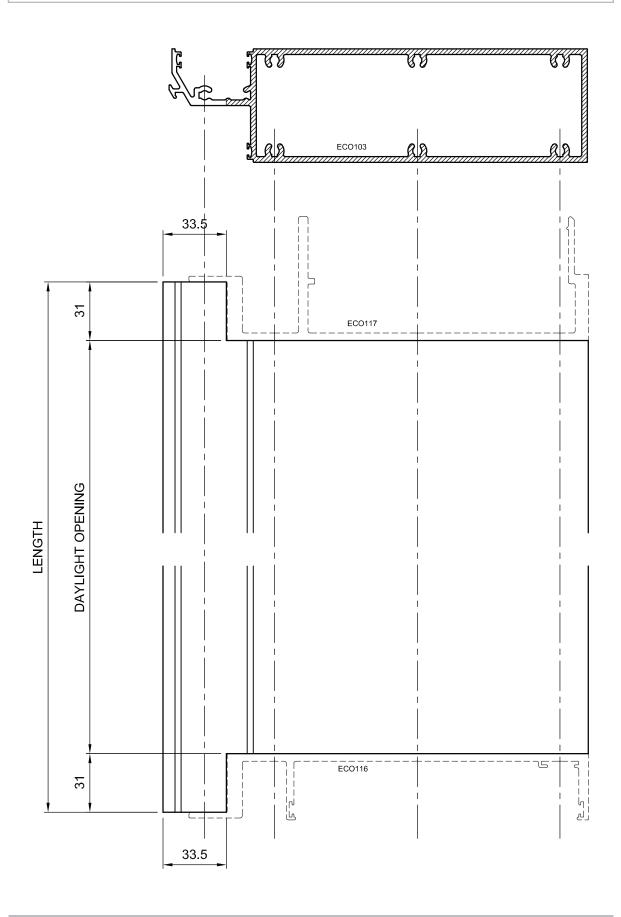


FRAME PREPARATION - HEAD WITH S.G. STRUCTURAL MULLIONS



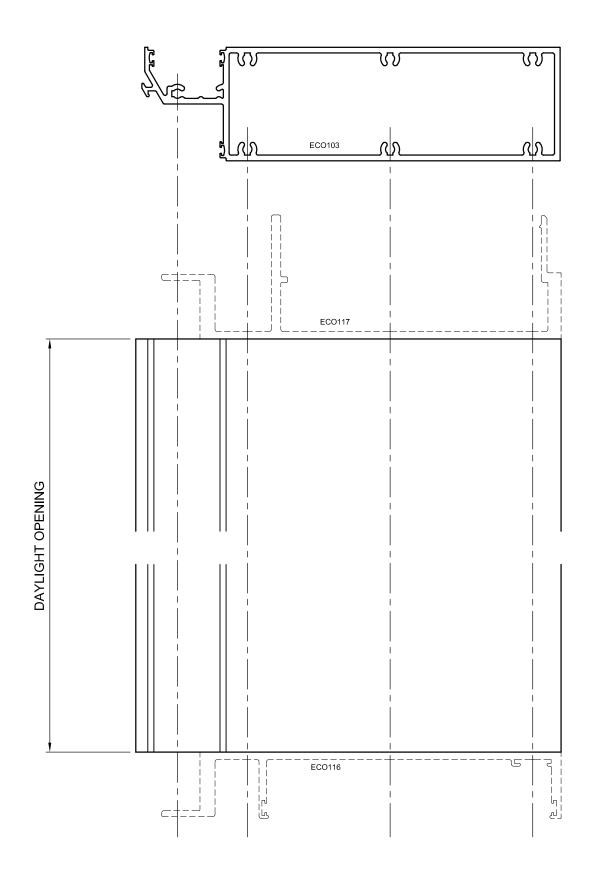


TYPICAL TRANSOM PREPARATION WITH S.G. STRUCTURAL MULLIONS



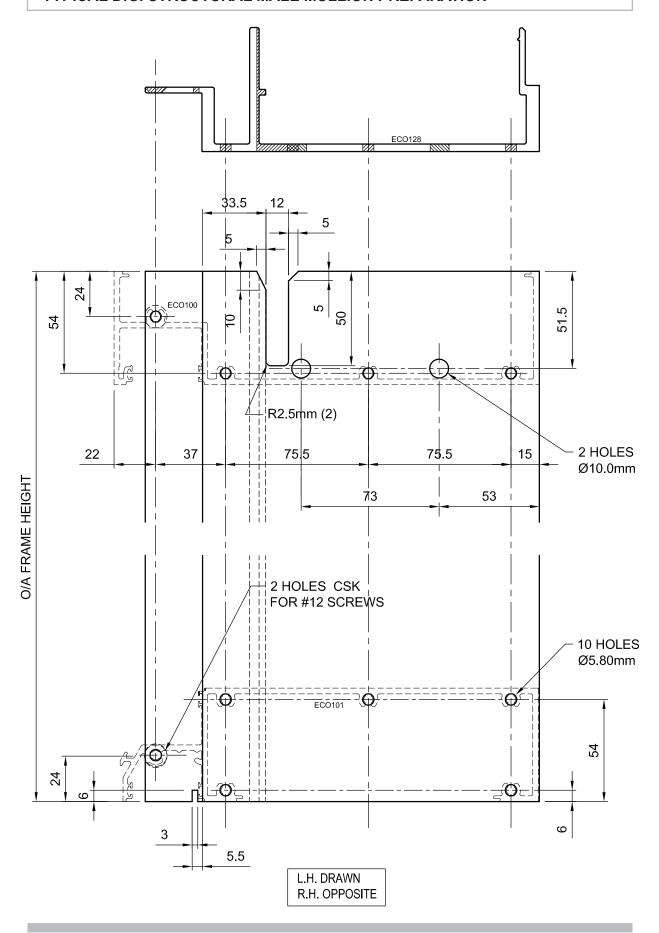


TYPICAL SILL PREPARATION WITH S.G. STRUCTURAL MULLIONS



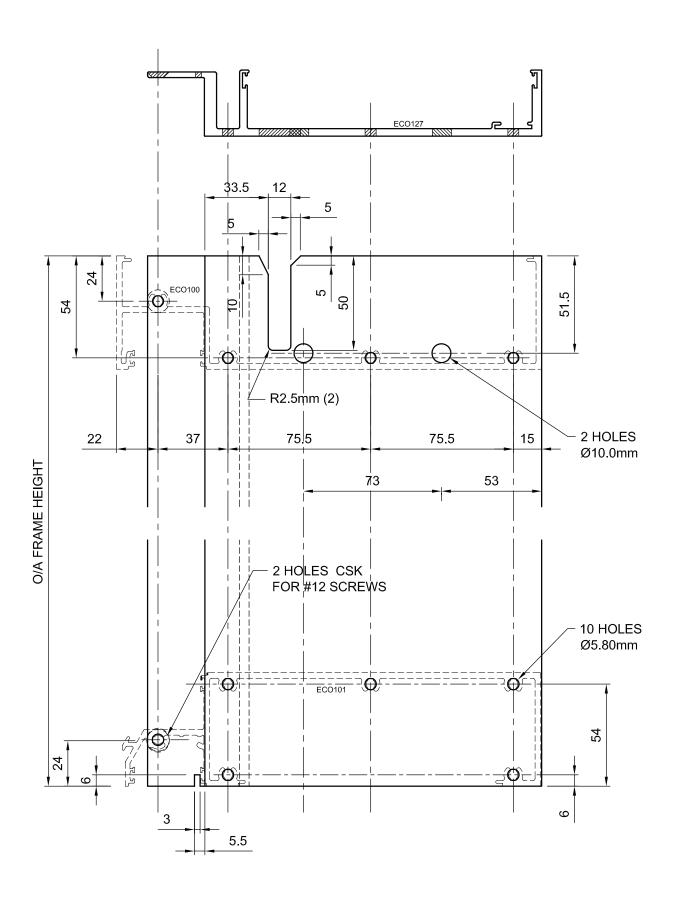


TYPICAL D.G. STRUCTURAL MALE MULLION PREPARATION



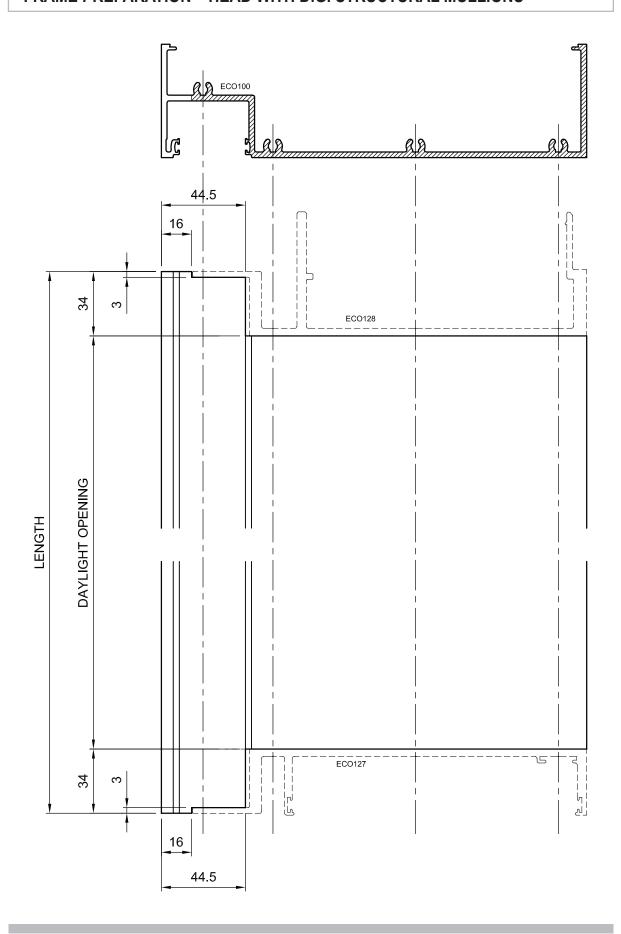


TYPICAL D.G. STRUCTURAL FEMALE MULLION PREPARATION



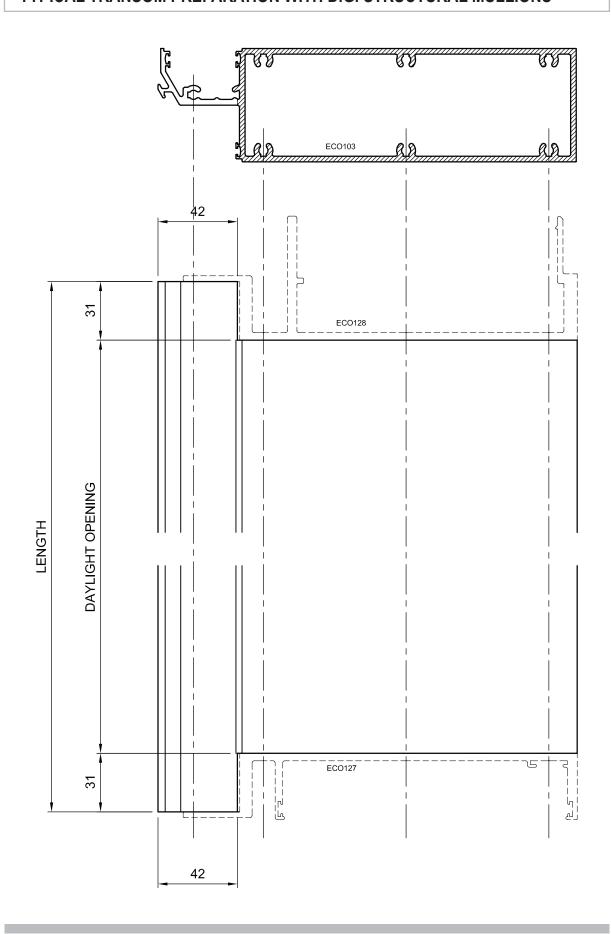


FRAME PREPARATION - HEAD WITH D.G. STRUCTURAL MULLIONS





TYPICAL TRANSOM PREPARATION WITH D.G. STRUCTURAL MULLIONS





TYPICAL SILL PREPARATION WITH D.G. STRUCTURAL MULLIONS

